

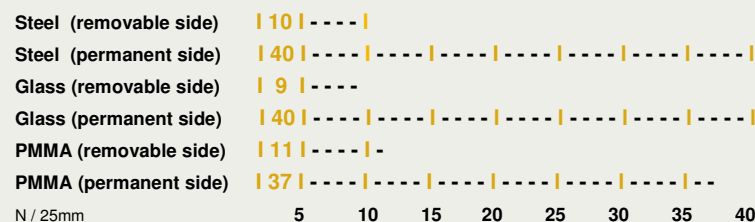
**BIOLINK**  
tapesolutions

Version 02/ 20.04.2009  
Supersedes Version 01/ 01.09.2006

Relink 2318 version B is a double sided, differentially coated adhesive tape with one clean peel removable side and one very high adhering side.

The adhesive on the permanent side is a modified acrylic, designed to provide a good balance of adhesion and cohesion. Due to its high position, it can be utilised on many structured or textured surfaces, including plastics, textiles and nonwovens. The removable adhesive provides good levels of tack and shear, whilst providing good initial repositionability and long term clean peel removability, even after extended periods insitu.

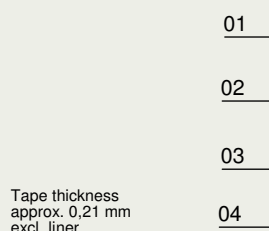
#### ADHESION in accordance to AFERA 5001



The technical qualification of the product ReLink 2318, Version B at Airbus has been finished successfully. This product has been qualified according to AIMS 10-05-014 and can be procured according to ABS 5648B.

The consumable material list number of Airbus is: CML # 08-118

#### TAPECONSTRUCTION



##### 01 / LINER

PE- paper, white, both side siliconized, weight: 120 g/m<sup>2</sup>

##### 02 / ADHESIVE (closed side)

permanent adhesive based on acrylate coating weight: 150 g/m<sup>2</sup>

##### 03 / CARRIER

Polyesterfilm, transparent thickness: 23 µm

##### 04 / ADHESIVE

removeable adhesive based on acrylate coating weight: 40 g/m<sup>2</sup>

#### STORAGE

This product should be stored at ambient temperatures of around 20 °C, avoiding wide temperature fluctuations and direct sunlight. The storage environment should have a relative humidity of approx. 50%. In ideal storage conditions, the shelf life of this material will be approx. 12 months from the delivery date. Within this 12 month period, when stored correctly, there should be no deterioration of the products published performance specification.

#### Product use

All statements, technical info contained herein are based on lab testing, we believe to be reliable. In reality, many factors beyond our control can affect and influence the use and performance of our products in any particular application. Since these factors are uniquely within the users knowledge and control, it is essential that the user evaluate the product to determine its suitability for purpose. BIOLINK will not be liable for any loss or damage arising, whether direct or indirect, special, incidental or consequential.

All data above mentioned and technical information given above are typical values, gained from tests we believe to be reliable. Please ensure before using our product that it is suitable for the material for intended application. For technical assistance please call our product specialists. The data and statements are intended as a source of information, are given without guarantee and do not constitute a warranty. They can vary according to the application conditions. All materials described herein are subject to our conditions of sale, a copy is available on request.



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BIOLINK, Gesellschaft für Verbindungstechnologien GmbH  
Jeschkenstrasse 20 · 82538 Geretsried, Telefon 08171. 9396-26 · Telefax 08171. 9396-26  
www.bioliink-tapes.de · info@bioliink-gmbh.de